

www.spaparts.com.au

# Spa & Hot Tub Topside Touchpad Error Messages & Fault Codes

Updated 3<sup>rd</sup> November 2023

The spa/hot tub messages and codes listed here are a combination of error or fault codes, operational and reminder messages for ALL (that we've managed to source) brands of spa equipment from around the world, from the late 1980's to Present.

It includes brands manufactured in USA, Canada, UK, Italy, Israel, Australia, and China, including inflatable spas, portable spas and in-ground spa control systems.

Many have been used on spas sold or imported into Australia, but many others have only been used in Europe or North America. There is still a very large number of unknown Chinese spa systems we are yet to identify and acquire manuals and codes for.

Along-side each code is a brief description of its meaning.

Under no circumstances should you use this information to attempt a repair unless properly qualified to do so. We have provided this information as a reference, and for qualified tradesmen to utilise as required.

Causes of the most common following spa / hot tub error fault codes

Flow/Pressure switch open – dirty filters, blockages, switch failure, low water level, pump failure. Flow/Pressure switch closed – switch failure, pump PCB relay stuck closed Hi-Limit fault – dirty filters, blockage, low flow, sensor fault, failed pump – sensor reads 45C+ / 112F+

Temperature sensor fault – sensor failed, low flow, incorrectly positioned sensor Over heat fault – Same as sensor fault, pump not running, relay failed – sensor reads 38-45C / 100-112F

Spa/Hot Tub topside touchpad messages and codes are listed by brands.



#### Gecko Aeware topside touchpad error codes & messages

#### in.xe and in.y series

If the code is a 'Slave' code, it's a fault with the slave unit - same error cause as the main unit

or AO2 (swim spa slave) Prr / Pr or Pr2 (swim spa slave) or OH2 (swim spa slave) OH

FLO / CFLO or FL2 (swim spa slave)

LO1 FLO / LO2 FLO

NO FLO

or HL2 (swim spa slave) HL Hr / HR or Hr2 (swim spa slave) HR / HRA or HR2 (swim spa slave)

FCL **SPin PoUP** Lxx / LLxx UPL / BL

Er1 (swim spa) SLA (swim spa) LLxx (swim spa) LLEr (swim spa)

StbY OFF Fx, FFxx FSxx Fdxx, dx EP 0 or 1 **ESxx** 

Edxx **EExx** Econ rLY

Comm / CoE

Supp HP1-99 HIBr / HiBr LoBr / NoBr

Wipe Screen Animation

Switch/Buzzer (or other random message)

HP01-99 nt 5555 3732

Spa pack temperature too high Temperature sensor failure

Over heat 43c Flow error Flow error

Persistent flow error

Hi-limit 48c

Internal hardware error - Thermal Fuse Internal hardware error - Stuck relay

Pressure switch closed Input voltage too low

Power Up

Low level software setting No low level software loaded

Communication between Master & Slave failure Main touchpad has been connected to the slave unit

Unable to select LL program – reverts to menu – faulty Slave LL program is not a swim spa config & slave unit detected

Standby mode 30 min all outputs off

Filter cycle frequency per day

Filter cycle start time Filter duration in hours Economy mode on/off

Economy mode start time

Economy mode duration in hrs Economy mode end time Economy mode set

Stuck relay

Verify cable connections, touchpad communication error

Connect power to 240v Heat pump error service code

Add fresh water Add BromiCharge

Too much water on in.k1000 touchscreen

Touchpad factory test mode triggered – faulty touchpad

Heat pump error service code

Quiet mode - Watkins **Unlock Settings** 

Unlock a locked touchpad

#### in.xm

SP-br SP-Ot SP-OH SP-Hr SP-in SP-Fx (x=1, 2, or 3)

SP-OC rH-Hr rH-HL rH-nF

Incorrect input current set

in.xm Spa pack under spa too hot Over heat – water temp 48c Internal hardware error Input voltage too low Fuse 1-3 blown

Overcurrent by more than 10% Hardware error in in.therm heater

Hi-limit circuit tripped No flow detected

rH-Pr rH-nC rH-nH rH-Id Px-Er CP-Er bL-Er Fn-Er Sc-Er LLxx Ph-xP brxx --- (after initial priming)

Switch/Buzzer (or other random message) Cycling Heat & Thermometer symbols

Regulation temperature sensor failed Communication error - heater to pack Not heating – no temp increase detected No match between heater and pack models No detection of Pump current draw P1-5-Er No detection of current change on circ pump No detection of current change on blower No detection of current change on fan

System learning error Low level software setting

Incoming power – number of phases 1-3

Input current setting

Possible broken or bent heater sensor pin(s)

Touchpad factory test mode triggered – faulty touchpad Reg slope temperature check issue – clean/align heater element or replace in therm heater

#### in.xm2

rH-Id Hr HR HL OHrH-nC Rh-Er Pr-r / Pr AO-H SP-in FL-O / CFLO LO1 FLO / LO2 FLO NO FLO

Fx Sc-Er Fr-Er Sc bL P9 UP-Ld UPL / BL Comm Supp

HP01-99

HIBr / HiBr

FL-C

LoBr / NoBr Wipe Screen (Animation)

Switch/Buzzer (or other random message)

No match between heater and pack models Hardware error detected - thermal fuse Hardware error detected - stuck relay

Hi-Limit circuit tripped 50c Overheat. Water temp at 44.5c Communication error – heater to pack Lazboy hot tub remote heater fault

Temperature sensor failed Spa pack under spa too hot Input voltage too low No flow detected

Flow error

Persistent flow error Flow switch closed Fuse blown F1-3

Scan error detected / system learning error Input power frequency 50/60hz out of range

System scanning – 1<sup>st</sup> power up No firmware downloaded into system Programming firmware into system No valid low level software uploaded No valid low level software uploaded

Verify cable connections Connect power to 240v Heat pump error service code

Add fresh water Add BromiCharge

Too much water on in.k1000 touchscreen

Touchpad factory test mode triggered - faulty touchpad

#### in.temp Heat pump

HP01 HP05 HP09 HP18 HP19 HP22 HP41 HP42 HP46 HP51 HP55 HP56

System 1 exhaust temp sensor fault

Coil temp sensor fault

System 1 return gas temp fault Water outlet temp sensor fault Water inlet temp sensor fault Ambient temp too low

Water flow protection

System 1 high pressure protection System 1 low pressure protection System 1 exhaust temp too high

Water inlet-outlet temp differential protection

Water outlet too cold for cooling

HP63 HP65 HP99

Ambient temp too low Communication Error

**SYSTEMS** 



# ACC topside touchpad error codes & messages

CoLd OH HLEr

SEoP SESH PSoC

PSoL PSoH CboH

ToE CLDN ECL

CHCL UTO PUF

MENU CANC SEND

CALB FPx (1-4)

SIL

FPxd (1-4) SILd Temperature approaching zero

Over Heat condition

Hi-limit over heat sensor failure Temperature sensor open circuit Temperature sensor short circuit

Pressure switch open circuit with circ pump Pressure switch open with low spd pump Pressure switch open with high speed pump

Water outlet temp too low when defrosting

Control box over heat 115f / 46c Time out error – system shutdown

Cool down cycle Energy saving cycle Air blower Channel clear

User time out Post use filtration Menu access

Cancel/discard changes

Save changes Calibration for temp Filtration period

Silence period start time

Filter duration

Silence timer duration

# ustralian Spa Parts





# Arcadia A-tech topside touchpad error codes & messages

Water tap icon crossed out

Bell icon & HEAT Bell icon & ICE

**ICE** 

Bell icon & LD F Bell icon & LEAK

CLDF FHL RPH RSA RCL

RT9 RDR

RCO RTR Low water level detected

Water temperature above 45c Water temperature below 5c

Winter mode Load failure

Faulty wiring detected

Low flow

Temperature difference over 5c - low flow

Reminder – test pH Reminder – sanitise spa Reminder – clean the filter

Reminder - test RCD safety switch

Reminder – drain / refill Reminder – clean spa cover

Reminder - treat / clean spa cabinet



# Arctic Spas topside touchpad error codes & messages

Prr Temperature probe failure or disconnected

HL (flashing)

Over temperature 44.5 degrees

HL (solid)

High Limit 48 degrees
FLO
Flow switch open circuit
FLC
Flow switch closed circuit

OtH Heater barrel rate of heating is too fast

FrEEzE ProtEct (scrolling) Water temp below 10 degrees – freeze protection mode

Circuit breaker setting overload error

Ground/Earth Fault
Partial touchpad lock
Full touchpad lock

System testing hi-limit probe on start up Heater probe test failed – re-attach to heater

Hi Limit probe disconnected pH error – pH above 8.2 Damaged PCB processor Error code/condition present

dEcL GF LocP LocF tSt HPt Hd pH

Spa light flashing

ASTREIG POUR

# Astrel Modo topside touchpad error codes & messages

FLC Pressure / Flow Switch Closed
FLO Pressure / Flow switch Open
Ho or HL (flashing) Over Temperature 44C

HoH, HOH or HL (steady)

High Limit 55C (48C for HL)

H2O Low water level
HPF Hi Limit sensor failure
rPF or Prr Temperature sensor failure

Ferr System error

FULL Compensation vat detecting water

Fus1 Fuse 1 failure
Fus2 Fuse 2 failure
Fus3 Fuse 3 failure

Er1 Wrong pump configured with heater Er2 2 speed pump low and high reversed

Er3 Output load not detected



# Balboa topside touchpad error codes & messages

#### M7 messages

CFE or CONFIG ERROR

--- or -- Temperature not available

- - F, - - C, or - - Temperature not available – priming BUF Internal problem detected

Configuration error

CrC or CHKSUM FAIL

dr, HEATER MAY BE DRY WILL RETEST SHORTLY

drn, DRAINING

drY, dY, HEATER DRY SERVICE REQD

Ecn, Ec

gFI, GFCI FAILURE HFL, HL, HTR FLOW LOW Hot, HOT-CALL SVC ICE, IC, 1C, FREEZE COND

LF, LOW FLOW

OHH, HH, HTR TEMP LMT SERVICE REQD

OHS, OH, SPA TEMP LMT PHH, PH IS HIGH LOWER PH PHL, PH IS LOW RAISE PH Pr, PRIMING MODE TAKES 4 MIN

PSt, PERSIST FAIL rt9, TEST GFCI

rCA, CHANGE MINERAL CARTRIDGE

rCH, NEW FILTER
rCL, CLEAN FILTER
rCO, CLEAN COVER
rdr, DRAIN WATER
rPH, CHECK PH
rSA, CK SANITIZER
rtC, RTC FAILURE
rtr, TREAT WOOD
SAH, SANITIZER HIGH
SAL, SANITIZER LOW
SbY, Sy, STANDBY MODE
SE, STANDARD ECONOMY

SF, SAFETY FAULT

SLP, SL

SnA, SA, SnR, SENSOR A SERVICE REQD Snb, Sb, SENSOR B SERVICE REQD

SnH Snt SnS, Sn

Std, St, STANDARD StU, STUCK ON

Spa Light(s) flashing – user warning

Firmware installation failure

Possible inadequate water detected Indicating pump is on while draining

Inadequate water detected Economy mode set Spa could not trip RCD

Substantial difference between sensors

Possible pump stuck on

Potential freeze condition - pumps run

Persistent low flow problem Overheat – spa shut down Overheat – spa shut down

pH is high pH is low

Initial priming mode active

Hardware failure Reminder – test RCD

Reminder – change Nature 2 cartridge

Reminder – replace filter Reminder – clean filter Reminder – clean spa cover Reminder – drain & refill spa

Reminder – test/adjust chemical levels Reminder – test/adjust sanitiser levels

Hardware Failure

Reminder – wood retreatment required

Sanitiser level is high Sanitiser level is low Spa is in 'standby' mode

Spa is in 'Standard-Economy' mode

Suction protection fault Spa is in 'sleep' mode Sensor A not working Sensor B not working High Limit sensor fault

Temperature sensor fault
Sensors out of balance
Spa is in 'standard' mode
Pump appears to be stuck on

Possible stuck relay or overheat condition - visual warning

#### Non M7 messages (older controllers with pressure switch)

pd OH Flo, Fl Cool ICE, IC Sn1, Sn Sn3, Sn ILOC

Ec, Econ Std, St SI, SIp Power down, on battery back up

Overheat Flow problem

Spa is 11 degrees below set point

Possible freeze condition

Hi-limit fault

Temperature sensor fault

Interlock fault

Spa is in 'economy' mode Spa is in 'standard' mode Spa is in 'sleep' mode

#### Flashing LED messages - Balboa

1 flash, 3 second gap - D1 spas

2 flashes, 3 second gap - D1 spas

3 flashes, 3 second gap - D1 spas

4 flashes, 3 second gap - D1 spas

Hi-limit fault

Pressure switch closed (FLC) Pressure switch open (FLO) Temperature sensor fault Flash – 1 second on, 1 second off Flash – briefly OFF once per second Flash – briefly ON once per second Hi-limit, OH Sensor fault Pressure switch fault



## onga (Balboa) topside touchpad error codes & messages

Onga 4352, 4353, 4395

LED 1 flash per second LED 3 flashes per second Pressure switch open circuit, insufficient flow Temperature sensor or pcb fault

#### **Director & Turbo series**

Jet LED slow Green (2-3 sec interval) Jet LED fast Green (1 sec interval) Jet LED slow Red 2-3 sec interval) Jet LED fast Red (1 sec interval) Initial prime fail, pressure switch open cct Pressure switch open beyond initial start Temperature sensor failed Hi-limit over temperature cut out

#### **Bathmaster Series**

LED green flashing 'Power' indicator LED orange flashing 'Jets / Pump' indicator LED red flashing – 3 flashes Low or high voltage condition or pump in 'lock out' Loss of prime. Pressure switch open PCB fault

**Spa Parts** 



# Bestway Lay-Z-Spa topside touchpad error codes & messages

**GCF** -.-. and RED heater light -.-. and GREEN heater light All lights flash E01 (some models) E01 E02 E03 E04 E05 E06 E08 E09 E10 E11 E12

E13

Fnd

Not grounded/earthed correctly
Over temp condition
Water temperature detected below 4 degrees C
Safety circuit operation – 'Test' button pressed
System error
Flow sensor closed circuit
Flow sensor open circuit
Water temperature below 4 degrees C
Water temperature over 50 degrees
Thermometer sensor fault
Power supply fault
Manual reset thermal cut out fault
104C Fuse Fault
High salt level alarm
Low salt level alarm
Water leak inside the pump

Low salt level alarm
Water leak inside the pump
Signal line disconnected between touchpad and PCB
System stops after 72 hrs operation. Press 'Unlock' 3 secs



## Brett Aqualine topside touchpad error codes & messages

#### BL-46 / BL-70 / BL-80

OH
Fr
FL / FLo
E0
E1
E2
E3
E4
E7
Fc
diS / time remaining alternating

Over temperature
Freeze condition detected 4 degrees
Pressure switch open circuit
Temperature sensor short circuit

Temperature sensor short circuit Temperature sensor open circuit Hi-limit sensor short circuit Hi-limit sensor open circuit Flow switch short circuit Improper electrical connection Filter cycle in operation

Disable / standby mode and time remaining

#### BL-45 / BL-50 / BL-60

All LED's Flashing Orange 98 & Red 104 Red 102 & Red 104 Orange 100 & Red 104 48 degrees Overtemp Low Flow error Temperature Sensor fault Hi-Limit Sensor fault

#### Other models

PCB LED flashes 1 time every 3 seconds PCB LED flashes 2 times every 3 seconds PCB LED flashes 3 times every 3 seconds PCB LED flashes 4 times every 3 seconds High Limit condition
Pressure switch closed condition
Pressure switch open condition
Temperature sensor fault





# Caldera Spas topside touchpad error codes & messages

'TEMP' flashing
\_\_\_\_ flashing
\_\_\_ or =:=:=:=
= = = =

Orange Ready light flashing
Grey Power & Ready lights flashing
Grey Power light flashing

Pressure switch or temperature sensor failed Hi limit tripped Pressure switch open circuit Pressure switch open circuit Pressure switch closed circuit (jets operate) Temperature sensor fault Low flow. Pressure switch open circuit High limit fault



#### Cleverspa

FC SL / HL SH Change filter – 168 hours of running – Press filter to reset Temperature fault Temperature sensor fault



## **Custom Molded Products - Nexxus Bath Control systems**

No H2O / Warning icon / pump won't operate Too Hot

Insufficient water level Water temperature exceeds 43.9C



# Coates heater error codes & messages

Err

Temperature sensor fault



# **SPA-N-A-BOX**

# Comfort Line Products CLP topside touchpad error codes & messages

EN1 / OH EN2

HL

Sensor 1 failure Sensor 2 failure



# Correct-Tech CTI topside touchpad error codes & messages

th1 / 39 or ---/39 th2 / 39 or ---/39 th1 / "current water temp" or ---/ "current water temp" th2 / "current water temp" or ---/ "current water temp" th3 / 39 OH or HOT Freeze protection – temp under 39F / 4C
Both thermistors detecting below 39F / 4C
Temperature sensor error – connected to J2
Temperature sensor error – connected to J1
Both thermistors detecting below 39F / 4C
Over heat 112 F / 44C
Hi-limit 118 F / 47C

HL / 210 FLO or --FLC or - - Thermistor short circuit Electronic failure of touchpad or pcb - check J8 Flow switch open circuit Flow switch



# Davey Spa-Quip topside touchpad error codes & messages

#### Pulsar, 2095 & Intuitive Series

Red/green flashing on two LED's Green/Green, or Orange flashing LED Red/green flashing pump LED

Hi-limit sensor tripped, electronic fault Insufficient water detected Insufficient water detected (some models only)

#### Digital 2000 (stainless steel heater tube with pressure switch)

01	Stuck touchpad button
02	Touchpad Communication error
03	Temperature sensor failure mk2 sensor
04	Pressure switch closed circuit
05	Over temperature condition
06	Heater thermal cut-out overheat
07	Stuck heater relay
80	Temperature sensor failure mk1 sensor
09	Prime failed, pressure switch open circuit

#### Spa Power 1000 & 2000

01	Stuck touchpad button
02	Touchpad communication error
03	Temperature sensor failure
04	Optical water sensor failure
05	Over temperature condition detected
06	Heater thermal cut-out overheat
07	Stuck heater relay
08	Temperature sensor failure (on some models)
09	Prime failed, insufficient water detected
Display contrast too Light or Dark to read (SP2000)	Hold down 'Display' button and Up or Down to adjust

#### Spa Power 400, 500, 600, 601, 750, 800, 1200

Error 1 (H2O or Prime Failed)	Prime failed, insufficient water detected
Error 2 (Spa Power 800 & 1200 only)	Variable Speed Drive fault
Error 3	Stuck touchpad button
Error 4	Optical water sensor failure
Error 5	Over temperature condition detected
Error 6	Heater thermal cut-out overheat
Error 7	Stuck heater relay
Error 8	Temperature sensor failure

Error 9 (Spa Power 800 &1200 only) Warning 1 (Spa Power 800 & 1200 only)

Ht.d (Spa Power 500 only) Ht.F (Spa Power 500 only)

Green Pump LED flashing (SP400/600/601 only)

Display contrast too Light or Dark to read (SP800,1200) Hold down 'Light' button and Up or Down to adjust

Clock fault

Temperature sensor failure (pool OR heater)

Heating mode - Demand Heating Heating mode - Filtration Only Heating

Sleep mode active

#### **Xcelsior Spa Pool System QX350**

Error 1 (H2O/CHE) Prime failed, insufficient or 'too pure' water

Error 3 Stuck touchpad button

Error 5 Over temperature condition detected 45c Error 6 Pump heater thermal cut out overheat

Error 7 Stuck heater relay

Error 8 Temperature sensor failure Heater control circuit failure Error 9

#### **Celsior Bath Pumps**

Pump stops 10 secs after heater button engaged Sensor fault/unplugged

#### **Xcelsior Bath Pumps**

Jet 1 LED flashing Dry run protection - fill bath & wait 5 mins

#### SPSVB Variable Speed Blower

Error 2 (2 LED flashes / beep)

Error 3 (3 LED flashes / beep)

Communication or electronic failure

Stuck touchpad button



2017 Bay series spas - in.yt / in.k1000

HL High Limit 48C **CFLO** No flow

**FLO** No flow for over 2 hours HR Hardware error – thermal fuse HRA Hardware error - stuck relay

OH Over heat 43C

Pr Temperature sensor fault AOH Elevated controller temperature **FCL** Pressure/flow switch closed

Input voltage low **SPin** 

No valid software installed **UPL** Comm Communication error Supp Connect to 240v **PoUP** 

Power Up



Green 'Power' LED on, Blue 'Pump' LED flashing once per second

Touchpad or cable fault

#### Sensa-Touch

Green 'Power' LED on, Blue 'Pump' & 3 x red heater LED's flashing once per second in unison

Touchpad or cable fault

Green 'Power' LED on, Blue 'Pump' LED off & 3 x red heater LED's flashing three times per second in unison Temperature sensor fault

Green 'Power' LED on, Blue 'Pump' LED on, low & high red heater LED's flashing twice per second in unison Circuit board program fault. Power off 30s to attempt reset



#### FLUID DYNAMICS

#### Elecro Optima Compact & Titan Optima Tecnologic Z31SE thermostat error codes & messages

noF No flow - flow switch open E1 Temperature probe Open circuit EPr **EEPROM** memory error Ln

Locked – Press 'P' and 'Up' simultaneously 5 secs to unlock



## Ethink / Zink topside touchpad error codes & messages

#### KL6600 and KL8000 series except KL6200 & KL8500B

ESA Temperature sensor error **ESb** Water flow sensor error Eob Water flow sensor error **EHH** Heater error over heat 48 degrees EoH Heater error over heat 43.5 degrees Water flow error **EPL ECP** Water flow error

High input voltage 280v **EUH** High input voltage 260v EUo Lamp current over limit Elo

CPo Circulation pump current over limit

LLL Low water level

Freeze warning - below 44F / 7C ICE Auto moisturizing overtime Eln InF

System is refilling InP Water refilling Paused

Auto drainage process is running out

#### KL6200 series

E1 Temperature sensor fault E2

Flow sensor fault

Actual temperature is higher than set temperature **E**3

Temp Key LED flash 0.5 sec on/0.5 sec off Water flow not detected

Temp Key LED flash 1 sec on/1 sec off 1C over set temperature reached, heater off

#### KL8500B series

SnA Temperature sensor error Snb Water sensor error Water sensor over limit oHbоНН Heater error over heat 48 degrees oHS Heater error over heat 43.5 degrees HFL Water flow is too low LF Low flow dry Insufficient water level ICE Freeze warning – below 7C InF System is refilling

#### Ethink KL8-2 and KL8-3 series

E1 Temperature sensor open / short circuit
E2 Flow sensor open circuit
EP Low flow through Ethink heater
FF Over temperature fault
Touchpad Locked: Press Power-Music-Volume Up-Power
P Control Entered Testing Mode – Power Off to reset

Entered Testing Mode – Power Off to reset



LV Protect

# EvoHeat heat pump error codes & messages Fusion, Force & DHP-R Series

P01 P02 P04 P05 P07 P08 E01 E02 E03 E06 E07 E08 E19	Water inlet temp sensor open or short circuit Water outlet temp sensor open or short circuit Ambient temp sensor open or closed circuit Coil temperature sensor fault Suction temperature sensor fault Exhaust temperature sensor fault High pressure switch fault or Low water flow Low pressure switch fault or Loss of refrigerant Flow switch fault or Low water flow Inlet/Outlet temp differential >13C Anti freeze protection <2C Communication error controller to PCB Primary anti freeze protection — ambient temp too low
E29	Secondary anti freeze protection – ambient temp too low

#### **CS Series**

P01	Water inlet temp sensor open or short circuit
P02	Water outlet temp sensor open or short circuit
P04	Ambient temp sensor open or short circuit
P15	System 1 coil temp sensor open or short circuit
P17	System 1 Absorb temp sensor open or short circuit
P19	System 1 anti freeze temp sensor open or short circuit
P25	System 2 coil temp sensor open or short circuit
P27	System 2 Absorb temp sensor open or short circuit
P29	System 2 anti freeze temp sensor open or short circuit
P35	System 3 coil temp sensor open or short circuit
P37	System 3 Absorb temp sensor open or short circuit
P39	System 3 anti freeze temp sensor open or short circuit
P45	System 4 coil temp sensor open or short circuit
P47	System 4 Absorb temp sensor open or closed circuit
P49	System 4 anti freeze temp sensor open or short circuit
P101	System 1 economizer inlet temp sensor open or short circuit
P102	System 1 economizer outlet temp sensor open or short circ.
P151	System 1 coil inlet temp sensor open or short circuit

P181	Discharge 1 temp sensor open or short circuit
P182	System 1 exhaust high temp protect/Compressor high amps
P191	System 1 using side anti freeze temp sensor fault
P201	System 2 economizer inlet temp sensor open or short circuit
P202	System 2 economizer outlet temp sensor open or short circ.
P251	System 2 compressor over current protection
P281	Discharge 2 temp sensor open or short circuit
P282	System 2 exhaust high temp sensor / compressor overheat
P291	System 2 using side anti freeze temp sensor fault
P351	System 3 coil inlet temp sensor open or short circuit
P391	System 3 using side anti freeze temp sensor fault
P451	System 4 coil inlet temp sensor open or short circuit
P491	System 4 using side anti freeze temp sensor fault
E03	Water flow failure
E04	Electrical heat overheat fault
E05	Protection system fault
E06	Inlet / outlet temp differential too high, low water flow
E08	Communication failure between controller and PCB
E11	High pressure 1 switch fault
E12	Low pressure 1 switch fault
E12	
E21	Primary anti freezing protection High pressure 2 switch fault
E22	Low pressure 2 switch protection
E29	·
E31	Secondary anti freeze protection
	High pressure 3 switch fault
E32	Low pressure 3 switch fault
E41	High pressure 4 switch fault
E42	Low pressure 4 switch fault
E151	System 1 compressor current protection
E171	System 1 anti freeze temp sensor open or short circuit
E251	System 2 compressor current protection
E271	System 2 anti freeze temp sensor closed or short circuit
E371	System 3 heat source side anti freeze / low water flow
E471	System 4 heat source side anti freeze / low water flow
- usua	uan Spa i alts



# Fasco pump motor error codes & messages

## imPower Lockout Codes (on numerous variable speed pool pumps)

None	Eeprom load failure
1 blink	Micro processor failure
2 blinks	Under voltage below 180v AC
3 blinks	Temperature – over 100C or under -20C
4 blinks	Over current tripped
5 blinks	Over voltage above 269v AC
6 blinks	Shaft seized
7 blinks	Self check – self testing failed
8 blinks	Motor fault – phase disconnected
10 blinks	Other fault



#### Gao Er Da – GD topside touchpad error codes & messages

HEAT

ICE

**CLDF** 

LD F

E1, FF

Water pump or tap ICON flashing Thermometer ICON flashing

**CALB** 

S.C.

Hi-limit over 45c

Water temperature below 5c

Circulation pump problem / flow problem

Load Failure - faulty pump, heater, etc

Temperature sensor failure

Water level too low

Low flow

Temperature calibration mode

System wiring fault





#### Swift River Spas

#### Gatsby topside touchpad error codes & messages

dCP

FC

FLO

Ht HtS

HtS-OHt

OHt

tS-0-tS

tS-255-Ht-OHt

PS1

PS2

No DC power at master relay

Freeze condition under 15 degrees C

No circ pump current draw

Over 43 degrees C

Open hi-limit sensor Short hi-limit sensor

Overheat 48 degrees C

Open temp sensor

Short temp sensor

Pressure switch closed

Pressure switch open





# Class Series

## Gecko topside touchpad error codes & messages

FLO

FLC

Err

Prr

HL

\* \* \* 3 flashing dots on display

\* \* \* with red LED lit on pcb

0.0 / 32F

H2O

воо

CLE, CF

SbY

LOC

Flow / pressure switch open circuit

Flow / pressure switch closed circuit

Electronic software error

Regulation temp sensor failure

Hi-limit sensor failure

Possible freeze condition

FLO or FLC

Hi-limit sensor failure

Regulation temp sensor failure

Insufficient water level

Pump 1 boost mode

Reminder – clean filter

Spa is in 'standby' mode - 1hr shutdown

Touchpad panel keys locked

LocP / LoP LocF / LoF Fxx, Fdxx dxx, Fdxx, Fsxx Pxx Exx, Edxx Edxx, Esxx Orxx (2.5-9) CAL SUS ---F

Touchpad partial lock Touchpad full lock Filter cycle duration in hours Filter cycle start delay in hours Purge cycle duration in hours Economy cycle duration in hours Economy cycle start delay in hours Over range beyond normal temp limit (not a fault) Calibration error Suspend mode – Pump 2 Button may be stuck Dimension One Spas Communication Error



#### Hercules topside touchpad error codes & messages

OH **FLO ICE** SN1

SN2

Over temperature condition detected Flow problem Freeze condition detected Hi-limit sensor failure Temperature sensor failure



messages

# HotSpring<sup>®</sup> Jiger River<sup>®</sup> Spas

# Hot Spring Spas & Tiger River Spas topside touchpad error codes &

'Ready' & 'Power' Logo lights flashing 'Power' blue light flashing 'Power' light flashing 'Ready' green (or red) light flashing

Pressure switch open circuit Hi limit fault - spa hi limit or heater hi limit Spa cabinet door open / faulty magnetic door switch Temperature sensor fault



# Hot Spot Spas & Solana Spas topside touchpad error codes & messages

'Ready' icon flashing \_\_\_\_ & power icon flashing =:=:=:= = = = & power & ready icons flashing ----- & power & ready icon flashing ut1 - ut4

Control sensor open or short circuit Hi limit (nothing operates) Pressure switch open circuit Pressure switch open circuit Pressure switch closed circuit Pressure switch closed circuit Temp over-range setting above 40c



## Hurlcon Astral topside touchpad error codes & messages

F0 Open circuit thermistor or 0c detected F1 Thermostat reading 45c overheat F2 Mechanical Hi-limit 45c F3 Thermistor fault F4 Flame Rollout detected Heater locked out 2 minutes

# Hurricane topside touchpad error codes & messages

PS Pressure switch failure SH Shorted sensor OP or OS Open sensor LO Low temp, potential freeze HL Hi-limit Overheat OH **FLO** Flow problem Freeze condition detected **ICE** SN<sub>1</sub> Hi-limit sensor failure SN<sub>2</sub> Temperature sensor failure

# Hydroquip topside touchpad error codes & messages

**FLO** Flow / pressure switch open circuit **FLC** Flow / pressure switch closed circuit HL, PrH Hi-limit, OH sensor failure Prr Regulation temp sensor failure FrEE Possible freeze condition Loc Touchpad key lock CL Current time of day **Econ** Economy mode on **ECdu** Economy cycle duration Flon Filter cycle turn on \* \* \* 3 flashing dots on display FLO, or FLC

Filter cycle duration in hours

Hi-Limit

Regulation temp sensor failure



\* \* \* with red LED on pcb

Infinity Megastore topside touchpad error codes & messages

0.0 / 32F

COOL FREEZING ERR E1 Anti freezing mode – power off Anti freezing mode – power on Temperature sensor probe failure Temperature sensor probe failure



#### Intex Purespa topside touchpad error codes & messages

E81 Transmission signal fail – rechargeable touchpad

E90 No water flow

E91 Low salt alarm, electrolytic cell failure

E92 High salt alarm

E94 Low temperature under 0c
E95 Temperature too high
E96 System error

E96 System error E97 Dry fire protection

E99 Temperature sensor fault

END After 72 hours of heating, system hibernates

No display (rechargeable touchpad models)

Charging failed, flat battery



# Jacuzzi Hot Tubs topside touchpad error codes & messages

OH Over Temperature detected

COOL Water temp is 11 degrees below set point FLO Flow / pressure switch open circuit

Hold Flow / pressure switch open circuit

Panel buttons pressed to frequently

HOT PCB temperature too high

ICE Freeze protection ICE2 Freeze protection

PnL Touchpad – pcb communication error --- 'Watchdog' major fault, spa de-activated

Sn1 Hi-limit sensor failure
Sn3 Temperature sensor failure
FLO2 Shorted flow / pressure switch

PluG Test sensor plug left plugged in after service



# Joyonway topside touchpad error codes & messages

E1 Temperature sensor fault
E2 Temperature too high
E4 Heater thermostat tripped
E5 Communication error, touchnot to

E5 Communication error – touchpad to control box

F1 Temperature sensor open circuit F2 Temperature sensor closed circuit F3 Temperature too high F4 Temperature too low F5 Auto reset thermoswitch open F6 Manual reset thermoswitch open F8 Eprom memory error F9 System settings error F10 Communication error - touchpad to control box PB557 Press & hold any button for 3 seconds Loc Press & hold 'OK' button for 3 seconds PB553 & 555 Lock Press & hold the Tick button for 3 seconds Lock PB554



#### K-Star Electric Heater error codes & messages

OFF Temperature below lowest set point 20C PSI Low/no water pressure LO Low water temperature detected HI, HAUT High water temperature detected LOC Lock mode – press up or down to unlock RA Temperature range access Ρ Pool range 20-31C S Spa range 20-40C Set point mode SC Temperature scale access С Celsius scale F Fahrenheit scale pa Parts

# LaMotte ColorQ error codes

Er3 Insufficient light reaching detector
Er7 Blank not properly set, dirty tube, damaged tube
SUN Bright sunlight penetrating chamber.
Lo Result is below measuring range
Hi Result is above measuring range
bAt Battery is low
bLA Set 'Blank'



# Len Gordon topside touchpad error codes & messages

#### Spa touchpads

Flashing display 00

Damaged temp sensor or heat circuit failure Memory loss – reset required

#### Lennovator

NC SP PO ---OP SH OH IP FP Temperature flashing on/off No communication
Spa mode
Pool mode
Data is being sent to master unit
Temperature sensor open circuit
Temperature sensor short circuit
Overheat – water temperature over 120 F
Insufficient Power
Freeze point

High water temp 109 F – 120 F Valve turning or fireman's timeout

# LX LXK series spa controls

ER01 / SNSR Axxx ER02 / SNSR Bxxx ER03 / SNSR AxBx ER04 / HRT TOO HOT ER05 / TOO HOT ER06 / SNSR OUT OF SYNC ER07 ER08 / HRT MAY BE DRY ER09 / TOO COLD ST1 Sensor A faulty
Sensor B faulty
Sensor A & B Fault
Overheat Hardware Condition > 45c
Overheat Software Condition > 45c
Sensors out of Sync – more than 2c
Freeze error under 0c
Dry / lack of water flow
Low temp. Ice condition < 7c, pumps run 30s in turn
High limit thermostat protection > 60c

## LX LXKA series spa controls

SNSR A FAIL SNSR B FAIL NO COMM SNSR BLANCE ST1 DRY COLD HIGH HOT Temp sensor A faulty
Temp sensor B faulty
Communication fault between touchpad & PCB
Temp sensors out of sync > 2c differential
High limit thermostat protection > 60c
Dry / lack of water flow
Low temp. Ice condition < 7c
Overheat Condition > 45c
Overheat Condition > 60c

# Maddox Enterprises, Inc Two Touch. Maddox LA Spas topside touchpad error codes & messages

-40
122
HI
HI / temp display – alternating
J11
J12
PSC
PSO
Flashing 'heat' light

Temperature sensor open circuit
Temperature sensor short circuit
Hi-limit fault above 117F / 47C
Over temp above 112F / 44C
Temp sensor plugged in Jack 11 is faulty or dangling
Temp sensor plugged in Jack 12 is faulty or dangling
Pressure switch closed
Pressure switch open
Hi-limit fault on older units – reset with light or pump key



# Monarch Spas, Paramount Pool Equipment, S&P Ultima Micro Controlled Spa Command Centre topside touchpad error codes & messages

'Heater On' LED Flashing

Temperature sensor fault



#### MSpa topside touchpad error codes & messages

FEF FEF0 FEF1 FEF2 FEF3 EEP / 888 / - - -F0 F1 F2 F3 F4 F7 BBF BBF0

BBF2 CEF HEF0 / HFB HEF1 HEF2 SPL / E0 SPH / E0 E1 E2 E3 E4

E3 flashing

BBF1

Filter Pump system failure
Filter system short circuit
Filter system open circuit
Overcurrent / Blocked pump
Water pressure switch open circuit

Communication error

Temp below 0c or above 50c, or temp sensor fault

Water pressure switch open circuit

Filter system open circuit Overcurrent / Blocked pump Filter system short circuit

\*Possible pressure switch short circuit

Blower failure Blower short circuit Blower open circuit Blower overcurrent

Communication error between panel and pcb

Heating system short circuit
Heating system open circuit
Heating system overcurrent
Temp below 0c – Freeze condition
Abnormally high temperature detected 60c

Low water pressure / level

Low water level / detect function failure

System Failure Heater failure

Press On/Off, C/F, and Temp+ sequentially to reset



#### **Pahlen Electric Heaters**

E1 E2 E6 E7 E10 E12 HC HP / Hi Low / No Flow

Temperature sensor fault Hi-Limit thermostat open circuit

Control circuit contactor, overheating limit control

Pump is inactive Communication error

High temperature on pcb 40C Overtemperature condition 45



#### Peips Spas – France

Water tap icon crossed out
HH
Overheat 45C
H
High Limit 42C
CL
Cold – under 0C

E1 Temperature sensor or PCB failure

FL Filter cycle active



# Wanaka Spring Spas

#### Perfect Spa Pool topside touchpad error codes & messages

**EE01** Temperature sensor failure **EE02** High Limit - over 42C **EE03** Low water level EE04 Insufficient/no water pressure EE05 Heater fault EE06 Circulation pump fault **EE07** Jet 1 pump fault **EE08** Jet 2 pump fault Air blower fault **EE09 EE10** Light fault Ozone fault EE11

Hold 'P' for 5 secs



Reset

## Pinnacle topside touchpad error codes & messages

OH Over heat 110F / 43C SN Sensor failure FL Flow switch closed



# Presair topside touchpad error codes & messages

Er Topside or control failure or temp sensor not connected

pa Parts

HI Temp over 44.4C Lo Temp under 7.2C FC Filter cycle

FL Flow error or pressure switch fail

FL (flashing) Pressure switch closed

Fr Freeze protection mode – very low temp detected



# Jilong Prompt Set topside touchpad error codes & messages

#### **Older units**

E1	Temperature sensor fault
E2	Temperature Protection Sensor Fault (HL)
E3	High Temperature Protection (OT) over 38C
E4	Low Temperature Protection under 20C
E5	No Heating – flow / thermal tripped

#### 2014+

E1 E2	Temperature sensor open/short circuit Temperature sensor open/short circuit
E3	Temperature exceeds 45 degrees C
E4	Temperature under 2 degrees C
E5	Temperature over 50 degrees C
E6	Pressure switch open circuit
E7	Dry Run – lack of water
CH6 FIL (CHG FIL)	Filter clean reminder 150 hrs. Hold 'heat' 5 sec.
BUB	Massage pump on

Blue Lagoon Spas, Oceane Spas
S&G Spa topside touchpad error codes & messages

E0 or E1 (depending on model) E1 or E0 (depending on model) Filtration pump icon flashing

Temperature sensor open circuit Temperature sensor short circuit Low flow – press on/off to reset



#### **Sensaheat**

E1 E2 E4 E5 E6 E7 E8 EA Eb	Water pressure too high Water pressure too low / No water pressure 3 phase power error Input voltage too high or too low Excessive temp difference between inlet & outlet Water outlet temp too high or too low High exhaust temp Heat exchangher or evaporator overheat Ambient temp too high or too low
Ed	Anti-freezing reminder
P0 P1	Controller communication fault Water inlet sensor fault
P2	Water outlet sensor fault
P3	Gas exhaust temp sensor fault
P4	Evaporator coil pipe temp sensor fault
P5	Gas return temp sensor fault
P6	Cooling coil pipe temp sensor fault

P7 Ambient temp sensor fault P8 Cooling plate temp sensor fault P9 Current sensor fault PA Reset memory failure F1 Compressor driver module fault F2 PFC module fault F3 Compressor start fault F4 Compressor running fault F5 Inverter board over-current Inverter board overheat F6 F7 Current protection Cooling plate overheat F8 F9 Fan motor fault FA PFC module over-current FB Power filter plate – no power



#### Softub topside touchpad error codes & messages

IPS or IP5 Insufficient power supply voltage LED display flashing Water too hot or control fault Touchpad connection fault

P01 Heat call exceeds 4 hours without increase in temperature SP1

Special temp mode set to 40.5C or 41C



# SOWO topside touchpad error codes & messages

E0 Temperature sensor short circuit E1 Temperature sensor open circuit P1 Pump 1 fault P2 Pump 2 fault P3 Pump 3 fault H1 Heater fault **B1** Blower fault S1 Low water level FF Temperature sensor not connected



# Spa Builders topside touchpad error codes & messages

#### **LX Series**

SN1, -01, 131, -07, or -8 Hi-limit sensor failure SN2, -02 Temperature sensor failure FL1, -03 Flow / pressure switch open circuit FL2, -04 Flow / pressure switch closed circuit Cool condition 11 degrees below set point COL Freeze condition detected ICE Over heat condition OH 'Watchdog' major fault, spa deactivates

## **Class Series (Gecko)**

FLO FLC Err Prr HL

FrE
\* \* \* 3 flashing dots on display
\* \* \* with red LED lit on pcb

0.0 / 32F H2O BOO CLE, CF SbY LOC LocP / LoP LocF / LoF

Fxx, Fdxx dxx, Fdxx, Fsxx Pxx

Exx, Edxx Edxx, Esxx Orxx (2.5-9)

CAL SUS ----F Flow / pressure switch open circuit Flow / pressure switch closed circuit

Electronic software error Regulation temp sensor failure

Hi-limit sensor failure Possible freeze condition

FLO or FLC

Hi-limit sensor failure

Regulation temp sensor failure

Insufficient water level Pump 1 boost mode Reminder – clean filter

Spa is in 'standby'mode – 1hr shutdown

Touchpad panel keys locked Touchpad partial lock Touchpad full lock

Filter cycle duration in hours
Filter cycle start delay in hours
Purge cycle duration in hours
Economy cycle duration in hours
Economy cycle start delay in hours

Over range beyond normal temp limit (not a fault)

Calibration error

Suspend mode – Pump 2 Button may be stuck Dimension One Spas Communication Error



## spaGEAR - Monarch Pool Systems topside touchpad error codes & messages

EC LP 00 Start up checks in progress Insufficient water in heater Temperature sensor fault Flush cycle active



# Spanet topside touchpad error codes & messages

In addition to the below error codes, both XS & SV series have a 'heartbeat' LED that flashes to indicate the error condition. On, Off, On, Off, On, On, On, Off, On, On, Off, indicates error 3.

#### **XS** series

ER-2 ER-3 ER-4 ER-5 ER-6 ER-7 ER-8 99.9 Heater sensor plug connection fault Water prime failed, insufficient water Heater thermal trip, over heat

Over temperature. Sensor reading over 45c

Heater temperature sensor failed

In-pool sensor failed

Controller software fault, stuck heater relay

Temperature sensor failed

#### **SV Series**

ER-2	Heater sensor failed
ER-3	Water prime failed, insufficient water
ER-4	Heater thermal trip, over heat
ER-5	Over temperature. Sensor reading 45c
ER-6	12v overload – too many LED lights
ER-8	Stuck heater relay
ER-10	Over current – excessive power draw
99.9	Temperature sensor failed

#### **SV Heat Pump**

HEAT PUMP AMB
HEAT PUMP COND
HEAT PUMP FLOW
HEAT PUMP LOW P
HEAT PUMP HIGH P
HEAT PUMP COMP
HEAT PUMP EXCH

Ambient thermistor sensor error Condenser thermistor sensor error No water flow detected Compressor low pressure switch open Compressor high pressure switch open Compressor thermal cut out open Heat exchanger thermal cut out open

# Spa-Tech &



# & Yang Control

# Spa-Tech topside touchpad error codes & messages

# C-1 Control System - S1 & L1 Touchpads

E0	CPU is fully loaded or loose cables
E1	Heater temperature sensor fault
E2 (	Heat pump temperature sensor fault
E3	Environmental temperature sensor fault
E4	Water level sensor detecting insufficient water level
E5	Unmatched power input or voltage fluctuations
E6	Water pressure sensor fault – FLO error
С	Cold / freeze – water below 7 degrees C
Н	Overheat – water temperature over 43 degrees C
НН	Overheat – water temperature over 45-47 degrees C

# C-II Control System Blue & Grey (used on Oasis Spas, Classic Spas and others)

E1	Temperature sensor 1 fault
E2	Temperature sensor 2 fault
E3	Heat pump temperature sensor fault
E4	Water level sensor detects insufficient water
E5	Input voltage either too high or too low
E6	Flow switch fault
E8	Heat pump compressor pressure fault
E9	Insufficient water flow
C	Low water temp below 7c
H	High temperature hi-limit 43c
HH	Overheat 47c
PL	Panel locked
HPL (and flashing snowflake icon)	Defrost Cycle

## C-III Control System – Black (used on Oasis Spas, Classic Spas and others)

E0 Communication Error touchpad to control pack

E1 Temperature sensor 1 fault E2 Temperature sensor 2 fault

**E**3 Heat pump temperature sensor fault E4 Water flow switch open circuit E5 Input voltage either too high or too low

E8 Heat pump compressor pressure fault E9 Insufficient water flow С Low water temp below 6c Н High temperature hi-limit 43c

HH Overheat 47c

PLPanel locked – press Warm & Cool to unlock

HPL (and flashing snowflake icon) **Defrost Cycle** 

# Spa-Tron

Mode = Off

Hi Limit fault Heat = Red

Pump = Off

Mode = Green

Heat = Off Flow/Pressure switch open

Pump = Red

Mode = Yellow

Heat = Off Flow/Pressure switch closed

Pump = Red

Mode = Yellow or Green

Heat = Red

Temperature sensor fault

Pump = Off



## Splash Pool Accessories (S.P.A.) topside touchpad error codes & messages

Temperature sensor failed Red, Green, Yellow LED's flashing Insufficient water detected

LEH ? possibly same as HE otherwise unknown



# Sundance Spas topside touchpad error codes & messages

**ILOC** Interlock failure

**FLO** Flashing - flow switch open, solid - closed

FLO2 / ICE2 Flow switch closed circuit

Touchpad buttons pressed too frequently Hold

HOT PCB temperature too high **ICE** Freeze condition detected

PnL / PNL Panel - PCB communication error

Sn1 Hi-limit sensor failure Sn3 Temperature sensor failure

COOL water temp 11 degrees below set point PLuG LOC PF blb Test sensor plug left plugged in after service 'Watchdog' major failure. Spa deactivated Panel locked Power Failure
UV bulb/lamp replacement required



## Tecmark TDI topside touchpad error codes & messages

Flashing display OP or OB SP, SB, SPb 8888 Over heat 110F / 43C Open probe Short probe Voltage spike



# Trinity Electronic Labs touchpad error codes & messages

#### **Apollo 11**

HEATING
FILTER
OVERHEAT
FTR ONLY
NO FLOW
SENSOR FAILURE
HEATER
TEST
PROGRAM

Heater is on
Filter cycle on
Water temperature above 112 F
Heating safety component failure – filtering only
Insufficient water flow
Invalid sensor value
Heater not working
Test mode – press / hold Jets 1 to access
Program mode – press / hold Jets 1 to access



## United Spas topside touchpad error codes & messages

#### **T5 Touchpad**

oH Fr Flo Er0, Er1 Er2, Er3 Fc Over heat 48C
Freeze – temp below 4C
Flow switch open circuit
Regulation temperature sensor failure
Hi-limit sensor failure
Filter Cycle

#### **T7 Touchpad**

Fr SOH HOH tS LS FL Freeze – temp below 8C
Software Over heat – temp above 45C
Hardware Over heat – hi-limit above 46C
Temperature sensor error
Hi-limit sensor error
Flow switch open circuit



## Valtherm error codes & messages

#### Models A and C

PO Overtemp 110F / 43C

AL Alarm mode after PO. Press up or down to reset

PSI Water pressure too low

LOw temp below 65F / 18C. Warning lights lit = heater on.

Warning light Indicates heating or economic mode



#### Spas DM Industries

# Vita Spas topside touchpad error codes & messages

BJ2P Purging notification

BLO Air blower error. Fuse blown or defective blower

BUS Communication error

CP Circulation / HEET pump fault CS Current sensor error

F1 or F2 or F3 or F4 Fuse 1, 2, 3, or 4 blown

Pressure switch open – low flow

HC or H1 or H2 Heater error

HILI
Hi Limit senses above 112F / 44C
HP
High voltage observed
HS1
Pump 1 high speed fault
HS2
Pump 2 high speed fault

ICE Water temp below 50F / 10C

LB or LI Light fault

LP Low voltage observed
LS1 Pump 1 low speed fault
LS2 Pump 2 low speed fault
LS Large water sensor error

LS=O Large water sensor open circuit LS=S Large water sensor short circuit

O3U or O3
P1 or P2 or P3
Pb or PB or P6
Ozonator error
Pump1, 2, or 3 fault
Power board commu

Power board communication to topside error

Pressure switch closed error

Relay stuck

Small heater sensor error Small heater sensor open circuit Small heater sensor short circuit





# Waterco topside touchpad error codes & messages

00 'Heat' indicator flashing 'Power' indicator flashing SP1 or SP2 Temperature sensor fault Over temperature sensor fault Over temperature resettable device tripped out 45 degrees Blower speed adjustment (do not alter – press 'Demand')

#### **Digi-Heat Heaters**

nFL o/t 00 No flow detected, pressure switch open circuit Over temperature Tripped 45c Temperature sensor failed



#### Waterway Plastics topside touchpad error codes & messages

#### Neo series

Plumbing error Insufficient flow Low flow Water Overheat Heater Overheat Potential Freeze Sensor 1 open Sensor 1 short Sensor 2 open Sensor 2 short Sensor 3 open

Sensor 3 short

Swap sensors 1 & 3 for flow direction change No water
Lack of water flow
Overtemp 48 degrees reached
Overtemp within heater
Temp too low – freeze protection enabled sensor 1 open circuit sensor 1 short circuit sensor 2 open circuit sensor 2 short circuit sensor 3 open circuit sensor 3 open circuit sensor 3 short circuit

# **Signature Series**

CoLd OH **HLEr SEoP SESH PSoC PSoL PSoH** CboH ToE **CLDN ECL CHCL** UTO **PUF MENU CANC SEND** CALB FPx (1-4) SIL FPxd (1-4)

SILd

Temperature approaching zero Over Heat condition Hi-limit over heat sensor failure Temperature sensor open circuit Temperature sensor short circuit Pressure switch open circuit with circ pump Pressure switch open with low spd pump Pressure switch open with high speed pump Control box over heat 115f / 46c Time out error – system shutdown Cool down cycle Energy saving cycle Air blower Channel clear User time out Post use filtration Menu access Cancel/discard changes Save changes Calibration for temp Filtration period Silence period start time

Filter duration

Silence timer duration



## **Zeng ZNG Spa Controls**

ER2
ER3
ER4
ER5
ER6
ER7
ER8
FLO
HL
FCL
LOC
3 blinks on display
3 horizontal lines on display

Sensor A short circuit or water temp over 80 degrees
Sensor A open circuit or water temp below 10 degrees
Heater safety sensor short circuit or over 80 degrees
Heater safety sensor open circuit or below 10 degrees
Short Jumper/Bridge to determine fault
Open Jumper/Bridge to determine fault
Flow switch closed when there is no water flow
Flow switch open when there is water flow
Hi Limit water temp over 44 degrees
Filter clean reminder message – clean filters
Full touchpad lock
Partial touchpad lock – can operate pumps, blower, light

General / Technician's lock

If you have additional codes and messages for inclusion, or think our listing is incorrect, please feel free to email information to sales@spaparts.com.au so that we may correct / update accordingly.

Whilst we endeavour to ensure codes and messages listed above are correct, we cannot be held responsible for the accuracy of the information listed. The data above has been collated over many years from hundreds of sources assumed to be correct.

This information is offered free of charge from all manufacturers listed, and therefore should never be copied and sold